

后芮驷(上海)电子有限公司

Horus International Electronics Co., LTD.

承认书

SPECIFICATION FOR APPROVAL

编号: _____

| | | |
|------|---------------|---------------------------|
| 品名 | DESCRIPTION: | <u>MEMS Microphone IC</u> |
| 规格 | SPEC : | <u>HRS-3SM127MZB1UA</u> |
| 包装 | PACKAGE: | <u>卷装</u> |
| 客户 | CUSTOMER: | _____ |
| 客户料号 | CUSTOMER P/N: | _____ |

APPROVED BY

CUSTOMER



HORUS

3SM127MZB1UA AEC-Q103 Qualified

MEMS Microphone IC

Product Description

The *3SM127MZB1UA* microphone IC are integrated with specialized pre-amplification ASIC to provide high sensitivity, high SNR output from a capacitive audio sensor. It's packaged for surface mounting and high temperature reflow assembly. *3SM127MZB1UA* which is able to endure reflow temperature up to 260°C for 30 seconds can be used in SMT process. It is widely used in automotive and industrial electronics device.

Features

- AEC-Q100/103 qualified
- Bottom port
- High stability - no risk of membrane aging
- Suitable for automatic pick-and-place handler and SMT process
- Miniature dimension 3.76mm x 3.00mm x 1.10mm
- Low current consumption 80uA
- RoHS/Green compliant
- Sensitivity deviation within ± 1 dB
- Package type : LGA 6-pin
- Omnidirectional

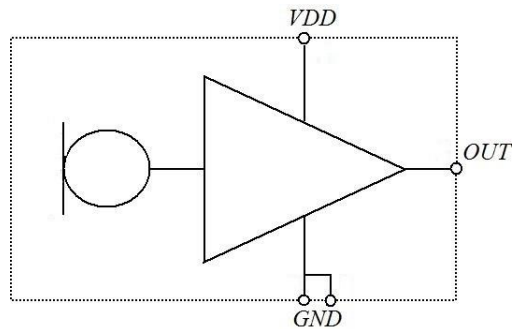
Applications

- Automotive
- Industrial

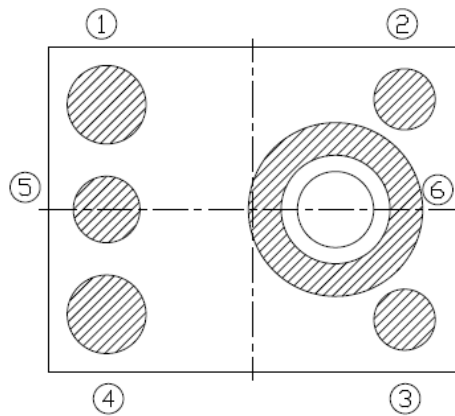
Table of Contents

| | |
|--|------|
| Product Description | P.1 |
| Features | P.1 |
| Applications | P.1 |
| Table of Contents..... | P.2 |
| Functional Block Diagram | P.3 |
| Pin Definition and Function | P.3 |
| Temperature Range | P.3 |
| Acoustical and Electrical Characteristics..... | P.4 |
| Frequency Response | P.5 |
| Reliability Qualifications | P.6 |
| Reflow Profile | P.7 |
| PCB Land Pattern Layout | P.8 |
| Application Circuit | P.9 |
| Handling Instructions | P.10 |
| Dimensions | P.11 |
| Package Information | P.12 |
| Revision History | P.14 |

Functional Block Diagram



Pin Definition and Function



Bottom View

Table 1

| Pin # | Symbol | Function |
|-------|--------|----------------------|
| 1 | OUTPUT | Analog signal output |
| 2 | GND | Ground |
| 3 | GND | Ground |
| 4 | VDD | Power supply |
| 5 | GND | Ground |
| 6 | GND | Ground |

Temperature Range

Table 2

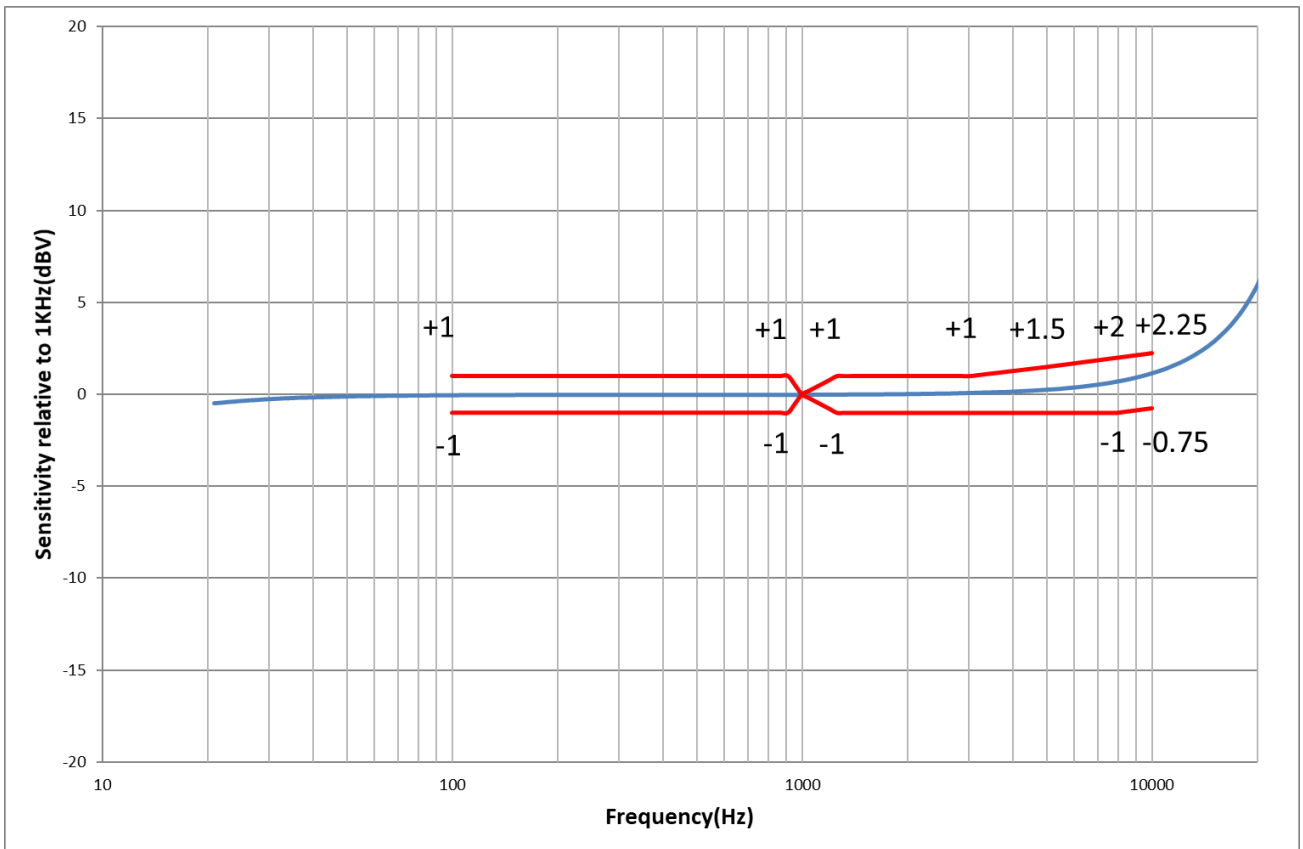
| | | |
|-----------------------------|------------------|---------------|
| Storage Temperature | T _{STG} | -40°C ~ 150°C |
| Operating Temperature Range | T _A | -40°C ~ 125°C |

Acoustical and Electrical Characteristics

Table 3 Typical test conditions are $T_A = 23\text{ }^\circ\text{C}$, $V_{DD} = 2.1\text{ V}$ and $R.H. = 50\%$ measured in a pressure chamber test setup. All voltages refer to GND node

| Parameters | Symbol | Min. | Typ. | Max. | Unit | Test Conditions |
|------------------------------|---------------------------|------|------|------|--------|--|
| Acoustic | | | | | | |
| Sensitivity | S | -39 | -38 | -37 | dBV/Pa | 1KHz, 94dB SPL |
| Signal to Noise Ratio | S/N | | 66 | | dB | A-weighted |
| Equivalent Noise Level | ENL | | 28 | | dB | A-weighted |
| Total Harmonic Distortion | THD | | 0.1 | | % | 94dB SPL |
| | | | 1 | | % | 120dB SPL |
| Acoustic Overload Point | AOP | | 130 | | dB SPL | 10% THD @ 1KHz, S = Typ. |
| Low Frequency Roll-off | LFRO | | <20 | | Hz | -3dB relative to 1KHz |
| Electrical | | | | | | |
| Supply Voltage | V _{dd} | 1.6 | | 3.6 | V | |
| Current Consumption | I _{sb} | | 80 | | μA | V _{dd} =2.1V |
| | | | 80 | | μA | V _{dd} =3.6V |
| Power Supply Rejection | PSR+N | | -93 | | dBV(A) | 217Hz, 100 mV peak to peak square wave on V _{cc} 2.1V |
| Power Supply Rejection Ratio | PSRR | | 63 | | dB | 1KHz, 200 mV peak to peak sine wave on V _{cc} 2.1V |
| Output Impedance | Z _{out} | | | 200 | Ω | @ 1KHz |
| Output DC Offset | | | 1.3 | | V | |
| Directivity | Omnidirectional | | | | | |
| Polarity | Decreasing output voltage | | | | | Increasing sound pressure |

Frequency Response



Typical frequency response normalized to 1KHz (Measured)

| Upper Limit | | | | | | | | |
|--------------|-----|-----|------|------|------|------|------|-------|
| Hz | 100 | 900 | 1000 | 1250 | 3000 | 5000 | 8000 | 10000 |
| dB ref. 1KHz | +1 | +1 | 0 | +1 | +1 | 1.5 | 2 | 2.25 |
| Lower Limit | | | | | | | | |
| Hz | 100 | 900 | 1000 | 1250 | 3000 | 5000 | 8000 | 10000 |
| dB ref. 1KHz | -1 | -1 | 0 | -1 | -1 | -1 | -1 | -0.75 |

Reliability Qualifications

Table 4

| Test Item | Description | Standard | Result |
|---------------------------------|---|----------------|--------|
| High Temperature Operating Life | T _A =125°C, V _{CC} =3.6V, 1000hours | AEC Q100 Rev.H | PASS |
| Low Temperature Operation Life | T _A =-40°C, V _{CC} =3.6V, 1000hours | JESD22-A108 | PASS |
| High Temperature Storage Life | T _A =150°C, 1000hours | AEC Q100 Rev.H | PASS |
| Low Temperature Storage Life | T _A =-40°C, 1000hours | JESD22-A119 | PASS |
| Pre-Condition | Temperature cycling 5 cycles, Bake 24hrs, Moisture sock 168hrs, Reflow 3 cycles | JESD22-A113 | PASS |
| Temperature Humidity Bias | T _A =125°C, R.H.=85%, V _{CC} =3.6V, 1000hours | AEC Q100 Rev.H | PASS |
| Thermal Cycling | TA=-55°C to 150 °C, 1000cycles | AEC Q100 Rev.H | PASS |
| Humidity & Temperature Cycle | +65°C/90%RH +45°C/95%RH -10°C , 5cycles | AEC Q103-003 | PASS |
| Reflow | Peak temperature = 260°C, 5cycles | J-STD-020 | PASS |
| Variable Frequency Vibration | Peak acceleration 20G, frequency = 20Hz to 2KHz, total 48min duration | AEC Q103-003 | PASS |
| Mechanical Shock | Peak acceleration 10KG, 0.2ms pulse duration, 3 pulses/direction, 6 directions | JESD22-B104 | PASS |
| Package Drop | 10 drops on each of 6 faces (total 60 drops) from a high of 1.2m to concrete surface | AEC Q100 Rev.H | PASS |
| ESD | HBM : All pins, Test Voltage=±3KV | JESD22-A114 | PASS |
| | MM : All pins, Test Voltage=±300V | JESD22-A115 | PASS |
| | CDM : All pins, Test Voltage=±500V | JEDEC JS-002 | PASS |
| | Air Discharge : Test Voltage=±15KV | IEC 61000-4-2 | PASS |
| | Contact Discharge : Test Voltage=±8KV | IEC 61000-4-2 | PASS |
| Latch-up | Class II, TA=105°C, I=±150mA | AEC Q100 Rev.H | PASS |

Notes: Microphones meet all acoustic and electrical specifications before and after reliability testing, except sensitivity which can deviate up to 3dB from its initial value.

After 5 reflow cycles, the sensitivity of the microphone shall not deviate more than 1 dB from its initial value.

Reflow Profile

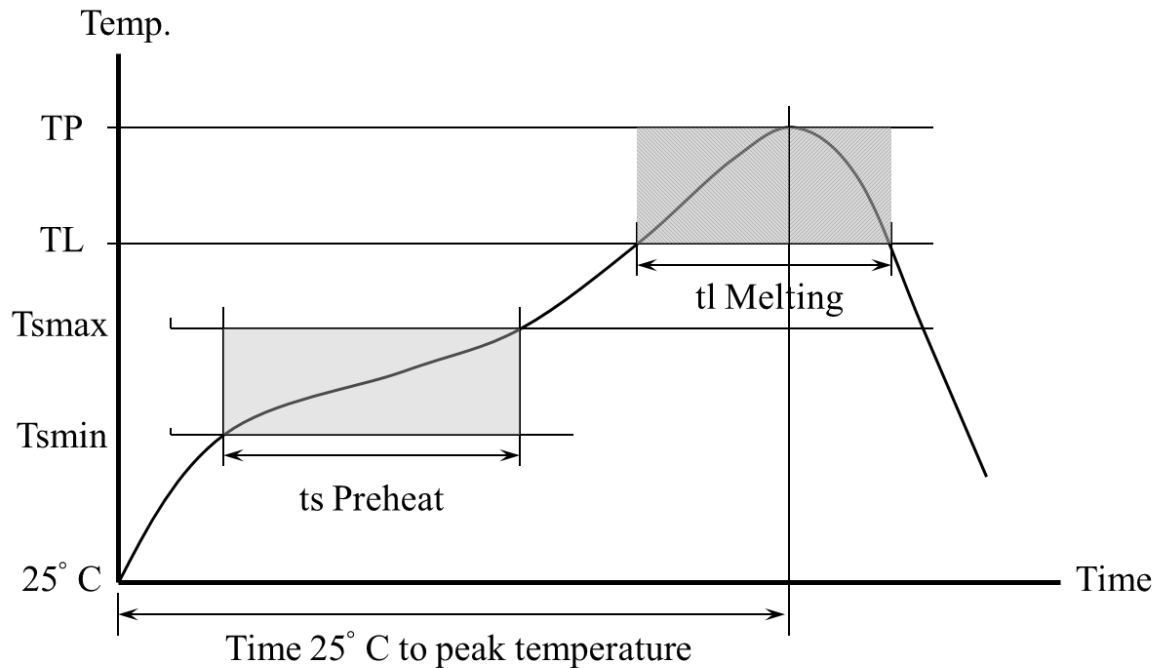


Table 5. Recommended Reflow Profile Limits

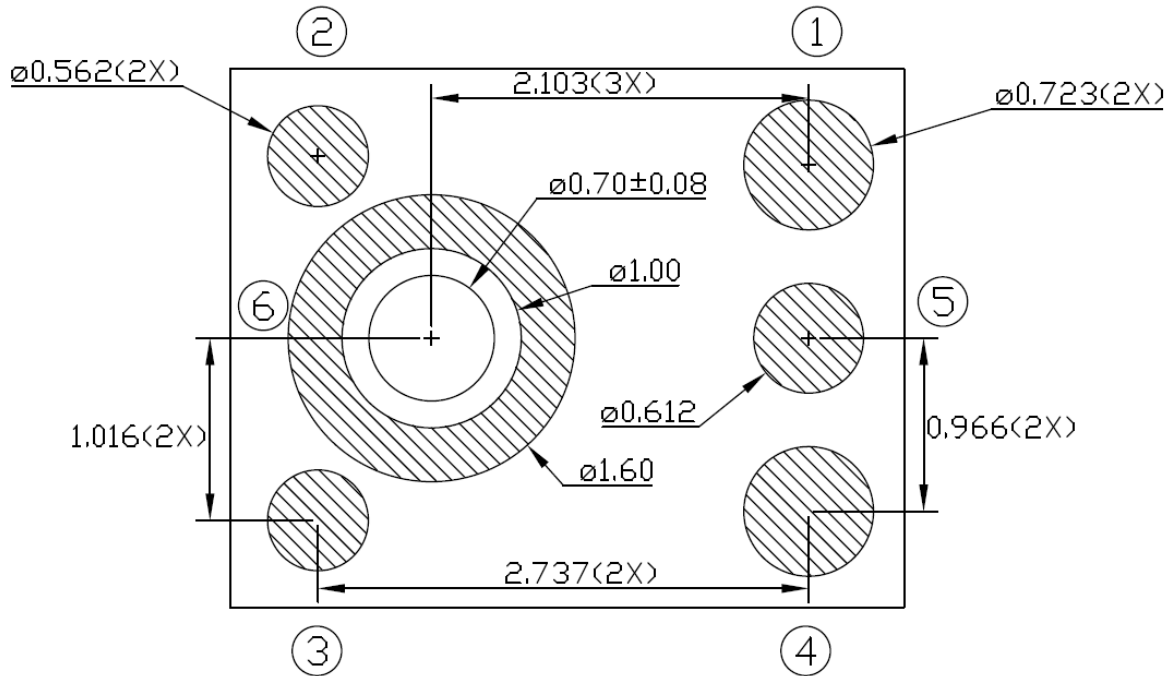
| Profile Feature | Pb-free |
|--|------------------|
| Preheat | |
| Minimum temperature (Tsmin) | 150 °C |
| Maximum temperature (Tsmax) | 200 °C |
| Time (ts) | 60~180 sec |
| Average Ramp up rate (Tsmax to Tp) | 3 °C/sec |
| Melting area | |
| Melting temperature (TL) | 217 °C |
| Time maintained above melting (tl) | 60~150 sec |
| Peak Temperature (TP) | 260 °C |
| Time within 5°C of actual peak temperature | 20~40 sec |
| Ramp down rate | 6 °C/sec maximum |
| Time 25°C to peak temperature | 8 minute maximum |

Notes: Based on IPC/JDEC J-STD-020 Revision C.

All temperatures refer to topside of the package, measured on the package body surface

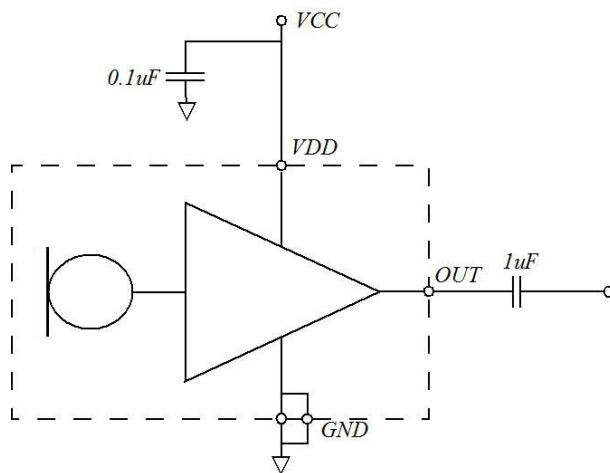
PCB Land Pattern Layout

Recommended Land Pattern



Application Circuit

Typical Application:

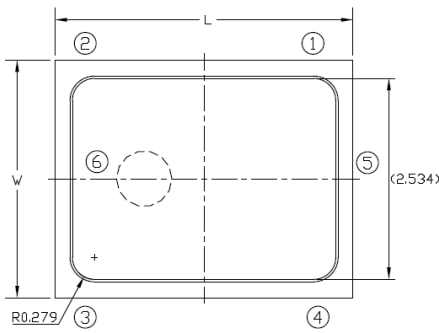


Handling Instructions

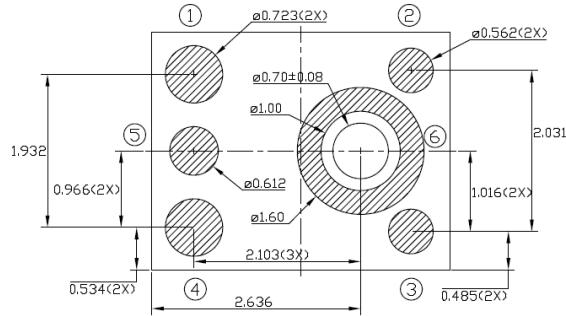
The MEMS microphone IC can be handled using standard pick-and-place and chip-shooting equipment. Care should be taken to avoid damage to the MEMS microphone IC structure as follows:

- Do not apply vacuum nozzle over the acoustic port (AP) of the microphone IC to avoid damage to the device.
- Do not blow air directly into acoustic port. If air gun cleaning is required, the minimum distance is 10cm and the maximum air blow pressure is 30psi.
- Brushing the board with/without solvents may damage the device.
- Do not use excessive force to place the microphone IC on the PCB.
- In case of manual handling, it should be handled with plastic tweezers to avoid damage to the device.
- Do not open and remove IC from packaging until devices are ready to be mounted.
- Suggest PCB depaneling be done with depaneling cutter/router, or manually de-panel PCB with care and without any contact of MEMS Microphone IC.

Dimensions

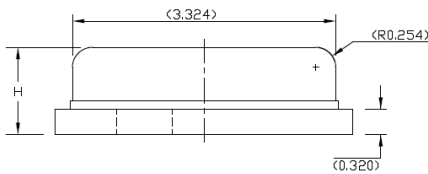


Top View



Bottom View

Unit: mm



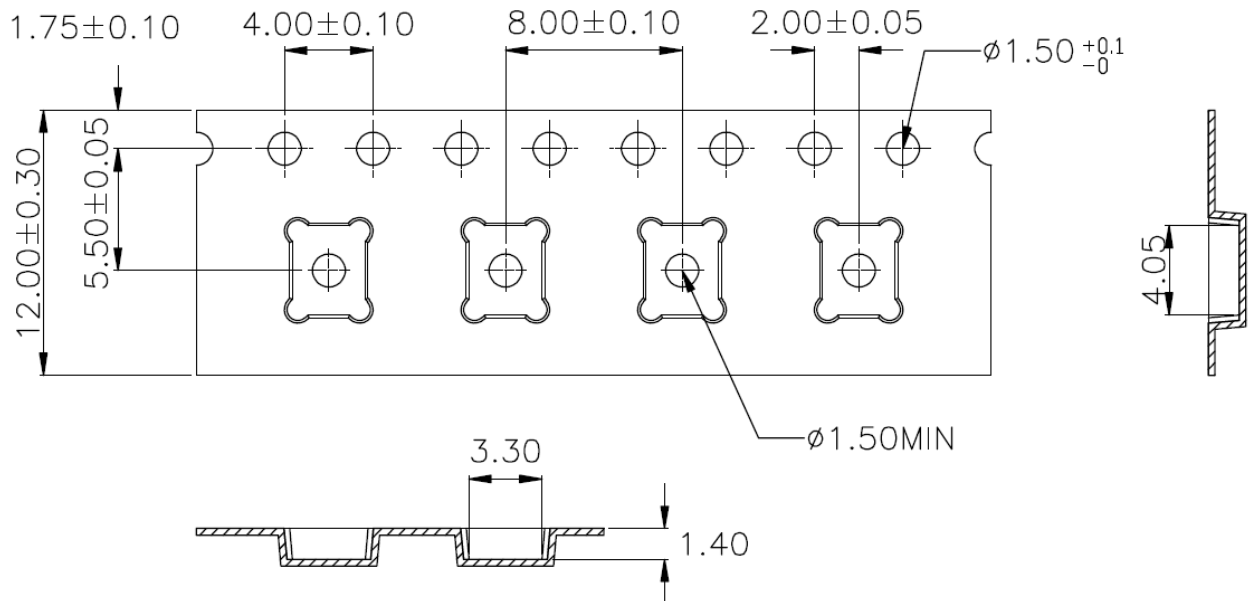
Side View

Table 6(Top View)

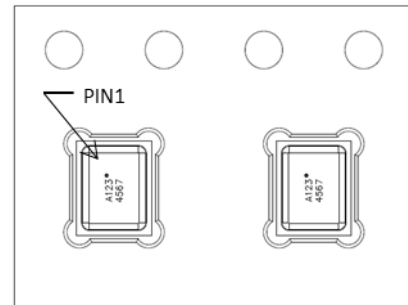
| Item | Dimension | Tolerance |
|---------------|-----------|-----------|
| Length (L) | 3.76 mm | ±0.10 mm |
| Width (W) | 3.00 mm | ±0.10 mm |
| Height (H) | 1.10 mm | ±0.10 mm |
| Acoustic Port | Φ 0.7 mm | ±0.08 mm |

Package Information

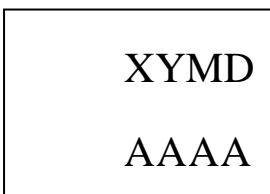
Carrier Tape:



1. 10 sprocket hole pitch cumulative tolerance ± 0.20 .
2. Carrier camber is within 1 mm in 250 mm.
3. Material : Black Conductive Polystyrene Alloy.
4. All dimensions meet EIA-481 requirements.
5. Thickness : 0.30 ± 0.05 mm.
6. MSL(Moisture sensitivity level) Class1.



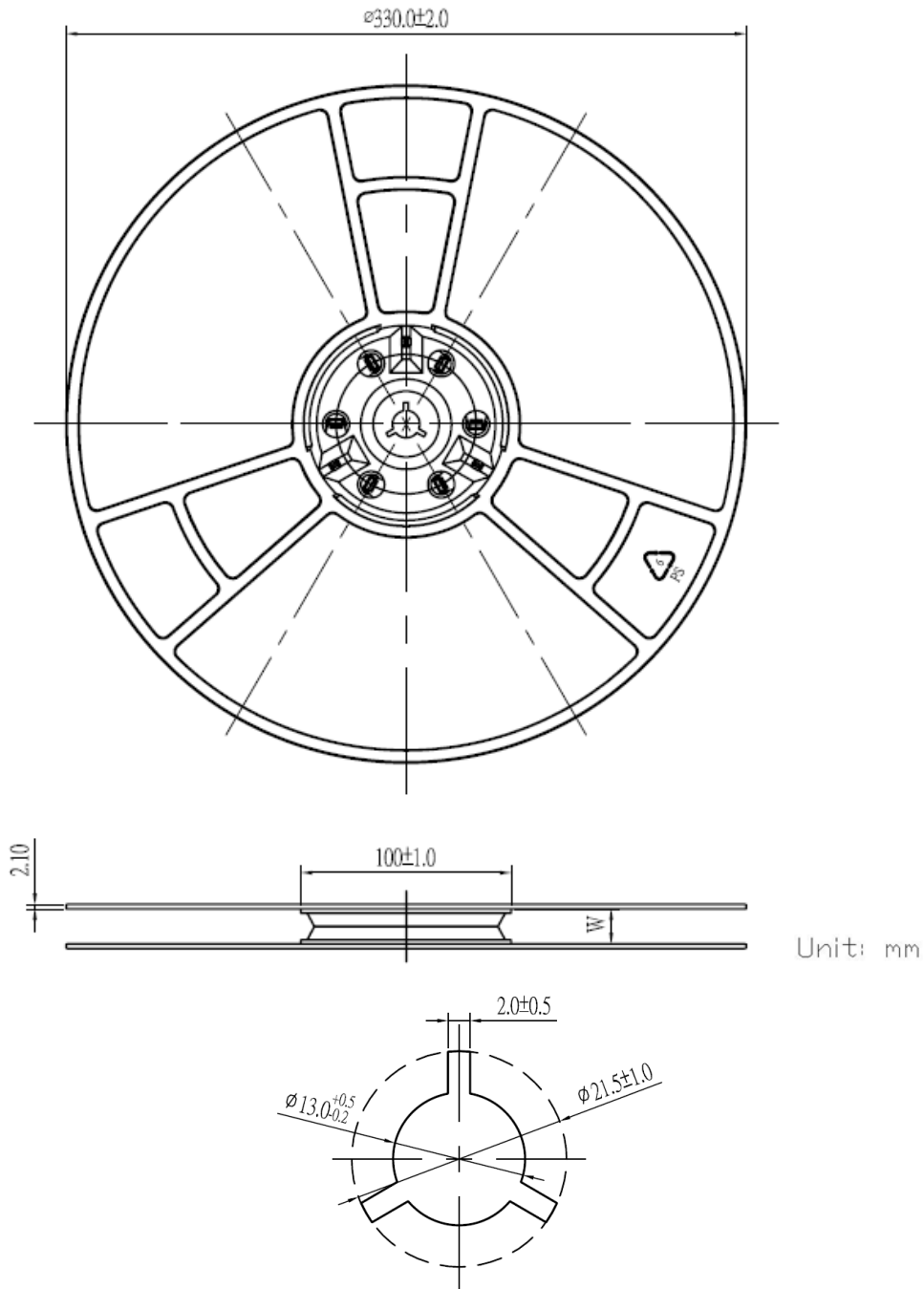
Laser Marking:



Laser marking on the top side

| | |
|-------------|---|
| XYMD | Internal Tracking Code(X:Subject to change without notice) Date Code(Y:Year; M:Month; D:Day) |
| AAAA | Lot Tracking Code |

13" Tape Reel :



| Model Number | Reel Diameter | Quantity Per Reel |
|--------------|---------------|-------------------|
| 3SM127MZB1UA | 13" | 5,000 |

Revision History

| Revision | Date | Description |
|-----------------|-------------|---|
| 1.0 | 2020/12/30 | Formal release |
| 1.1 | 2021/04/29 | Modify “Reliability Qualifications” Modify “Package Information” |
| 1.2 | 2021/08/16 | Modify “Acoustical and Electrical Characteristics” Modify “Frequency Response” |
| 1.3 | 2021/09/16 | Modify “Reliability Qualifications” |
| 1.4 | 2022/02/10 | Modify “Reliability Qualifications” |
| 1.5 | 2022/06/06 | Modify “Features” |
| 1.6 | 2022/06/29 | Modify “Package Information” |
| 1.7 | 2023/01/13 | Modify “Frequency Response” Modify “Reliability Qualifications” |